

**Commonwealth of Kentucky
Environmental and Public Protection Cabinet
Department for Environmental Protection
Division for Air Quality
803 Schenkel Lane
Frankfort, Kentucky 40601
(502) 573-3382**

Draft

**AIR QUALITY PERMIT
Issued under 401 KAR 52:020**

Permittee Name: Fome-Cor Company, LLC
Mailing Address: 205 American Avenue
Glasgow, KY 42141

Source Name: Fome-Cor Company, LLC
Mailing Address: Same as above

Source Location: Same as above

Permit Number: V-05-064
Source A. I. #: 77
Activity #: APE20050002
Review Type: Title V
Source ID #: 21-009-00060

Regional Office: Bowling Green Regional Office
1508 Westen Avenue
Bowling Green KY 42104
(270) 746-7475

County: Barren

Application
Complete Date: October 10, 2005
Issuance Date:
Revision Date:
Expiration Date:

**John S. Lyons, Director
Division for Air Quality**

TABLE OF CONTENTS

| SECTION | ISSUANCE | PAGE |
|---|----------|------|
| A. PERMIT AUTHORIZATION | RENEWAL | 1 |
| B. EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS | RENEWAL | 2 |
| C. INSIGNIFICANT ACTIVITIES | RENEWAL | 9 |
| D. SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS | RENEWAL | 10 |
| E. SOURCE CONTROL EQUIPMENT REQUIREMENTS | RENEWAL | 11 |
| F. MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS | RENEWAL | 12 |
| G. GENERAL PROVISIONS | RENEWAL | 15 |
| H. ALTERNATE OPERATING SCENARIOS | RENEWAL | 21 |
| I. COMPLIANCE SCHEDULE | RENEWAL | 21 |

SECTION A - PERMIT AUTHORIZATION

Pursuant to a duly submitted application the Kentucky Division for Air Quality hereby authorizes the operation of the equipment described herein in accordance with the terms and conditions of this permit. This permit has been issued under the provisions of Kentucky Revised Statutes Chapter 224 and regulations promulgated pursuant thereto.

The permittee shall not construct, reconstruct, or modify any affected facilities without first submitting a complete application and receiving a permit for the planned activity from the permitting authority, except as provided in this permit or in 401 KAR 52:020, Title V Permits.

Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by this Cabinet or any other federal, state, or local agency.

SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS

EMISSION UNITS: OAF-BOILERS AND PROCESS HEATERS

| Emission Pont ID | Description | Capacity | Construction Date |
|------------------|--|----------------|-------------------|
| B1 | Indirect Heat Exchanger Natural Gas #CBH700-40 | 1.675 mmBtu/hr | October 1992 |
| B2 | Indirect Heat Exchanger Natural Gas #CBH700-70 | 2.93 mmBtu/hr | October 1992 |
| B3 | Indirect Heat Exchanger Natural Gas #CBH700-40 | 1.675 mmBtu/hr | October 1992 |
| H3 | Process Heater Natural Gas #DCU-30 | 2.2 mmBtu/hr | October 1992 |
| H4 | Process Heater Natural Gas #DCU-30 | 2.2 mmBtu/hr | October 1992 |
| H5 | Process Heater Natural Gas #DCU-30 | 2.2 mmBtu/hr | October 1992 |
| H6 | Process Heater Natural Gas #DCU-30 | 2.2 mmBtu/hr | October 1992 |
| H7 | Process Heater Natural Gas #IMA-130 | 2.2 mmBtu/hr | October 1992 |

APPLICABLE REGULATIONS:

401 KAR 59:015 *New indirect heat exchangers* applies to the particulate, sulfur dioxide and visible emissions.

1. **Operating Limitations:** None

2. **Emission Limitations:**

For each indirect heat exchanger and process heater:

- Emissions of particulate matter shall not exceed 0.56 pounds per million British Thermal Units (mmBTU).
- Emissions of sulfur dioxide shall not exceed 3.0 lb/mmBTU.
- The opacity of visible emissions shall not exceed 20 percent.

Compliance Demonstration Method:

- The permittee shall certify annually that only natural gas was fired in each boiler.
- During periods when the boilers are fired with natural gas, the permittee is deemed to be in compliance.

3. **Testing Requirements:** None

SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

4. **Specific Monitoring Requirements:** None
5. **Specific Recordkeeping Requirements:** None
6. **Specific Reporting Requirements:** None
7. **Specific Control Equipment Operating Conditions:** N/A

SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

EMISSION UNITS: OAA, OAB, OAC, and OAD–MATERIAL HANDLING AND PROCESSING

| Emission Unit ID | Description | Control Equipment | Construction Date |
|---|---|---|--------------------------|
| OAA (E1) | Hammermill Capacity 5625 lbs/hr | Baghouse | 1993 |
| OAB (E2.1, E2.2, E2.3, E2.4) | Polystyrene and Silica Handling: Three (3) storage silos | 4 Baghouse | 1993 |
| OAC (E3.1, E3.2, E3.4, E3.5, E3.6, E5.1A-E5.1D, E5.2, E5.3, E5.4, E5.5, E6) | Plasticator Scrap Material Handling: Compactor, Dumpster, Two 747 Waste Bins, Laminator: Die/Cold Rolls, Heating Extruders, Cooling Extruders, Gauge Expansion, Adhesive Glue Roll Coater Capacity 48,000 ft ² product/hour | 2 Baghouse 2 Cyclones, Cyclone/ Baghouse | 1993 1993 1993 |
| OAD (E4.1, E4.2, E4.3, E4.4) | Trimmer/ Hot Roll Recycle Process: Regrind Silo, Recycle/ Extruders, Surge Bin | Baghouse 3 Baghouse | 1996 1993 1996 |

APPLICABLE REGULATIONS:

- 401 KAR 59:010 *New process operations* commenced on or after July 2, 1975 applies to the particulate matter (PM/PM₁₀) emissions and visible emissions.
- 401 KAR 63:020, Potentially hazardous matter or toxic substances.

1. Operating Limitations: None

2. Emission Limitations:

- Emissions of particulate matter (PM) from each baghouse filter emission unit shall not exceed the Allowable Rate Limit as calculated by the following equation [401 KAR 59:010, Section 3 (2)]:

$$\text{For process rates up to 60,000 lb/hr: } E = 3.59P^{0.62}$$

Where E = rate of emissions in lb/hr, and
P = process weight in tons/hr (See “P_{ave}” under the **Compliance Demonstration Method** listed below).
- The opacity of visible emissions from each baghouse filter emission unit shall not equal or exceed 20 percent [401 KAR 59:010, Section 3 (1)].
- VOC Limitation See **SECTION D** - Source emission Limitations and Testing Requirements.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

- d. Pursuant to 401 KAR 63:020, persons responsible for a source from which hazardous matter or toxic substances may be emitted shall provide the utmost care and consideration, in the handling of these materials, to the potentially harmful effects of the emissions resulting from such activities. No owner or operator shall allow any affected facility to emit potentially hazardous matter or toxic substances in such quantities or duration as to be harmful to the health and welfare of humans, animals and plants. Evaluation of such facilities as to adequacy of controls and/or procedures and emission potential will be made on an individual basis by the cabinet.

Compliance Demonstration Method:

a. Mass Emission Standard:

- (1) For compliance with the PM mass emission standard, the permittee shall compare the Allowable Rate Limit (see **Emission Limitation 2.a.**, above) to the Actual PM Emissions Rate (see **Compliance Demonstration Method a.(2)** below). The allowable and actual emissions will be based on P_{ave} , calculated separately for each baghouse, where:

$$P_{ave} = (\text{total weight, in tons, of material processed each month}) \div (\text{hours of process unit operation each month})$$

- (2) Actual PM Emission Rate (calculated separately for each unit) = (*Insert Emission Factor lb/ton of material processed*) * (P_{ave})

- b. Opacity Limits: See the **Specific Monitoring, Recordkeeping, and Reporting Requirements**, below.
- c. During periods of normal operation of the fabric filter, no compliance demonstration is necessary.
- d. If any of the emission units associated with a fabric filter are in operation during any period of malfunction of the fabric filter, the permittee shall determine compliance through maintenance of the records required by Item b. under **5**.
- e. See **Section D**.

3. **Testing Requirements:**

EPA Reference Method 5 or Method 17 shall be performed as required by the division to determine particulate matter concentration.

4. **Specific Monitoring Requirements:**

The permittee shall perform a qualitative visible observation of the opacity of emissions from each stack on a weekly basis and maintain a log of the observation. If visible emissions from a stack are seen, then the opacity shall be determined by EPA Reference Method 9 and an inspection shall be initiated for any necessary repairs.

5. **Specific Recordkeeping Requirements:**

- a. The permittee shall maintain records of the monthly production rates and the monthly operating hours of each emission unit.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

- b. The permittee shall maintain a log of the dates and times of each qualitative visible observation (noting color, duration, density (dark or light), and cause). The permittee shall maintain a log of the dates and times of each Method 9 test and either the results of the test, or reasons for not performing a Method 9 test.
- c. The permittee shall maintain a log of all routine and nonroutine maintenance activities performed on the fabric filters.

6. **Specific Reporting Requirements:** None

7. **Specific Control Equipment Operating Conditions:** None

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

OAE (E7) WAREHOUSE (Product Storage and Shipping Area)

Description: Warehouse storage, palletizing and packaging for shipment.

Maximum Rated Capacity: 74 tons VOC per year

Installation Date: 1993

Controls: none

APPLICABLE REGULATIONS:

401 KAR 63:010 *Fugitive emissions*.

NON-APPLICABLE REGULATIONS:

401 KAR 63:020 does not apply to this emission unit as it emits no HAP.

1. Operating Limitations:

When dust, fumes, gases, mist, odorous matter, vapors, or any combination thereof escape from a building or equipment in such a manner and amount as to cause a nuisance or to violate any administrative regulation, the secretary may order that the building or equipment in which processing, handling and storage are done be tightly closed and ventilated in such a way that all air and gases and air or gas-borne material leaving the building or equipment are treated by removal or destruction of air contaminants before discharge to the open air.

2. Emission Limitations:

None

3. Testing Requirements:

None

4. Specific Monitoring Requirements:

None

5. Specific Recordkeeping Requirements:

None

6. Specific Reporting Requirements:

None

7. Specific Control Equipment Operating Conditions:

None

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**EMISSION UNITS: STORAGE TANKS**

| ID | Material | Capacity | Type |
|----|----------|----------|----------------------|
| T1 | Pentane | 30,000 | Horizontal, Pressure |
| T2 | HFC-152a | 5,400 | Horizontal, Pressure |
| T3 | Adhesive | 5,800 | Vertical, Fixed Roof |

APPLICABLE REGULATIONS:

None

NON-APPLICABLE REGULATIONS:

- a. 401 KAR 59:485 (40 CFR 60 Subpart Kb) does not apply to Tank T1 as it is a pressure tank per 40 CFR 60.110b(d)(2).
- b. 401 KAR 59:485 (40 CFR 60 Subpart Kb) does not apply to Tanks T2 and T3 as these tanks have a storage capacity of less than 75 cubic meters (19,813 gal).

1. **Operating Limitations:** None
2. **Emission Limitations:** None
3. **Testing Requirements:** None
4. **Specific Monitoring Requirements:** None
5. **Specific Recordkeeping Requirements:** None
6. **Specific Reporting Requirements:** None
7. **Specific Control Equipment Operating Conditions:** None

SECTION C - INSIGNIFICANT ACTIVITIES

The following listed activities have been determined to be insignificant activities for this source pursuant to 401 KAR 52:020, Section 6. While these activities are designated as insignificant the permittee must comply with the applicable regulation and some minimal level of periodic monitoring may be necessary.

| | <u>Description</u> | <u>Generally Applicable Regulation</u> |
|-----|--|--|
| 1. | 2 Natural Gas Hot Air Heaters 1 MMBTU/hr Each | 401 KAR 59:015 |
| 2. | 5 Natural Gas Hot Air Heaters 0.133 MMBTU/hr Each | 401 KAR 59:015 |
| 3. | Ink Print | 401 KAR 59:010 |
| 4. | Hot Melt Glue Machines | 401 KAR 59:010 |
| 5. | Packaging Adhesive Area | None |
| 6. | Lab Burn Hood Vent | None |
| 7. | Thick Foam Line (OAG) 1,500 lb resin/hour | 401 KAR 59:010 401 KAR 63:020 |
| 8. | MPG Griner/Granulator with Cyclone & Bag Filters | 401 KAR 59:010 |
| 9. | Granulator Trough with Sock Filter | 401 KAR 59:010 |
| 10. | New Reclaim Extruder (Alternative to existing Regrind System) | 401 KAR 59:010 401 KAR 63:020 |
| 11. | Reclaim White Pellet Silo (with filter) | 401 KAR 59:010 |
| 12. | Reclaim Black Pellet Silo (with filter) | 401 KAR 59:010 |

SECTION D - SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS

1. As required by Section 1b of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26; compliance with annual emissions and processing limitations contained in this permit, shall be based on emissions and processing rates for any twelve (12) consecutive months.
2. The permittee shall calculate plantwide emissions of VOC on a monthly basis. VOC emissions shall be calculated as follows:

Monthly VOC Emission =

$$\begin{aligned} & \Sigma[\text{Monthly usage of each Blowing agent and adhesive}] \\ & \times [\text{Percentage VOC of each Blowing agents and adhesive}] \\ & + [\text{mmSCF of Natural Gas combusted}] \times [\text{AP-42 emission factor}] \end{aligned}$$

3. The particulate, opacity and VOC emissions limitations specified herein as measured by Reference Methods 5, 9, and 25, respectively, as specified in 401 KAR 50:015, Section 1, shall not exceed the respective limitations specified herein. An alternative method may be approved for measuring emissions upon satisfactory demonstration to the Division for Air Quality that the alternative method will provide equivalent or more accurate results.
4. In addition to the semi-annual reporting required by General Condition F.5 the permittee shall submit quarterly plant-wide VOC emission reports to the Bowling Green Regional Office.
5. Pursuant to 401 KAR 63:020, persons responsible for a source from which hazardous matter or toxic substances may be emitted shall provide the utmost care and consideration, in handling of these materials, to the potentially harmful effects of the emissions resulting from such activities. No owner or operator shall allow any affected facility to emit potentially hazardous matter or toxic substances in such quantities or duration as to be harmful to the health and welfare of humans, animals and plants. Evaluation of such facilities as to adequacy of controls and/or procedures and emission potential will be made on an individual basis by the cabinet. (5 Ky.R. 512; eff. 6-6-79.)

Compliance Demonstration Method:

In order to show compliance with 401 KAR 63:020, if units are added or modified, the source may be required to conduct dispersion modeling to demonstrate potential emissions of gaseous ammonia, vinyl acetate, and styrene do not exceed the reference concentrations (RfC). The concentration of each pollutant in the ambient air, open to the public, shall be below the carcinogenic risk of 1 in a million, or below the RfC for non-carcinogens (as listed in the EPA Integrated Risk Information System (IRIS)).

SECTION E - SOURCE CONTROL EQUIPMENT REQUIREMENTS

Pursuant to 401 KAR 50:055, Section 2(5), at all times, including periods of startup, shutdown and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Division which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source.

SECTION F - MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS

1. Pursuant to Section 1b (IV)1 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26, when continuing compliance is demonstrated by periodic testing or instrumental monitoring, the permittee shall compile records of required monitoring information that include:
 - a. Date, place as defined in this permit, and time of sampling or measurements;
 - b. Analyses performance dates;
 - c. Company or entity that performed analyses;
 - d. Analytical techniques or methods used;
 - e. Analyses results; and
 - f. Operating conditions during time of sampling or measurement.
2. Records of all required monitoring data and support information, including calibrations, maintenance records, and original strip chart recordings, and copies of all reports required by the Division for Air Quality, shall be retained by the permittee for a period of five years and shall be made available for inspection upon request by any duly authorized representative of the Division for Air Quality [Sections 1b(IV) 2 and 1a(8) of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
3. In accordance with the requirements of 401 KAR 52:020 Section 3(1)h the permittee shall allow authorized representatives of the Cabinet to perform the following during reasonable times:
 - a. Enter upon the premises to inspect any facility, equipment (including air pollution control equipment), practice, or operation;
 - b. To access and copy any records required by the permit;
 - c. Sample or monitor, at reasonable times, substances or parameters to assure compliance with the permit or any applicable requirements.Reasonable times are defined as during all hours of operation, during normal office hours; or during an emergency.
4. No person shall obstruct, hamper, or interfere with any Cabinet employee or authorized representative while in the process of carrying out official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.
5. Summary reports of any monitoring required by this permit, other than continuous emission or opacity monitors, shall be submitted to the division's Bowling Green Regional Office at least every six (6) months during the life of this permit, unless otherwise stated in this permit. For emission units that were still under construction or which had not commenced operation at the end of the 6-month period covered by the report and are subject to monitoring requirements in this permit, the report shall indicate that no monitoring was performed during the previous six months because the emission unit was not in operation [Section 1b (V)1 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].

SECTION F - MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

6. The semi-annual reports are due by January 30th and July 30th of each year. All reports shall be certified by a responsible official pursuant to 401 KAR 52:020 Section 23. All deviations from permit requirements shall be clearly identified in the reports.
7. In accordance with the provisions of 401 KAR 50:055, Section 1 the owner or operator shall notify the Regional Office listed on the front of this permit concerning startups, shutdowns, or malfunctions as follows:
 - a. When emissions during any planned shutdowns and ensuing startups will exceed the standards, notification shall be made no later than three (3) days before the planned shutdown, or immediately following the decision to shut down, if the shutdown is due to events which could not have been foreseen three (3) days before the shutdown.
 - b. When emissions due to malfunctions, unplanned shutdowns and ensuing startups are or may be in excess of the standards, notification shall be made as promptly as possible by telephone (or other electronic media) and shall be submitted in writing upon request.
8. The owner or operator shall report emission related exceedances from permit requirements including those attributed to upset conditions (other than emission exceedances covered by Section F.7. above) to the Division for Air Quality's Bowling Green Office within 30 days. Other deviations from permit requirements shall be included in the semiannual report required by Section F.6 [Section 1b (V) 3, 4. of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
9. Pursuant to 401 KAR 52:020, Permits, Section 21, the permittee shall annually certify compliance with the terms and conditions contained in this permit, by completing and returning a Compliance Certification Form (DEP 7007CC) (or an alternative approved by the regional office) to Division for Air Quality's Bowling Green and the U.S. EPA in accordance with the following requirements:
 - a. Identification of the term or condition;
 - b. Compliance status of each term or condition of the permit;
 - c. Whether compliance was continuous or intermittent;
 - d. The method used for determining the compliance status for the source, currently and over the reporting period.
 - e. For an emissions unit that was still under construction or which has not commenced operation at the end of the 12-month period covered by the annual compliance certification, the permittee shall indicate that the unit is under construction and that compliance with any applicable requirements will be demonstrated within the timeframes specified in the permit.
 - f. The certification shall be postmarked by January 30th of each year. Annual compliance certifications should be mailed to the following addresses:

**SECTION F - MONITORING, RECORDKEEPING, AND REPORTING
REQUIREMENTS (CONTINUED)**

**Division for Air Quality
Bowling Green Regional Office
1508 Westen Avenue
Bowling Green KY 42104**

**U.S. EPA Region IV
Air Enforcement Branch
Atlanta Federal Center
61 Forsyth St.
Atlanta, GA 30303-8960**

**Division for Air Quality
Central Files
803 Schenkel Lane
Frankfort, KY 40601**

10. In accordance with 401 KAR 52:020, Section 22, the permittee shall provide the Division with all information necessary to determine its subject emissions within thirty (30) days of the date the KYEIS emission survey is mailed to the permittee.
11. Results of performance test(s) required by the permit shall be submitted to the Division by the source or its representative within forty-five days or sooner if required by an applicable standard, after the completion of the fieldwork.

SECTION G - GENERAL PROVISIONS(a) General Compliance Requirements

1. The permittee shall comply with all conditions of this permit. Noncompliance shall be a violation of 401 KAR 52:020 and of the Clean Air Act and is grounds for enforcement action including but not limited to termination, revocation and reissuance, revision or denial of a permit [Section 1a, 3 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020 Section 26].
2. The filing of a request by the permittee for any permit revision, revocation, reissuance, or termination, or of a notification of a planned change or anticipated noncompliance, shall not stay any permit condition [Section 1a, 6 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
3. This permit may be revised, revoked, reopened and reissued, or terminated for cause in accordance with 401 KAR 52:020, Section 19. The permit will be reopened for cause and revised accordingly under the following circumstances:
 - a. If additional applicable requirements become applicable to the source and the remaining permit term is three (3) years or longer. In this case, the reopening shall be completed no later than eighteen (18) months after promulgation of the applicable requirement. A reopening shall not be required if compliance with the applicable requirement is not required until after the date on which the permit is due to expire, unless this permit or any of its terms and conditions have been extended pursuant to 401 KAR 52:020, Section 12;
 - b. The Cabinet or the U. S. EPA determines that the permit must be revised or revoked to assure compliance with the applicable requirements;
 - c. The Cabinet or the U. S. EPA determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit;

Proceedings to reopen and reissue a permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of the permit for which cause to reopen exists. Reopenings shall be made as expeditiously as practicable. Reopenings shall not be initiated before a notice of intent to reopen is provided to the source by the Division, at least thirty (30) days in advance of the date the permit is to be reopened, except that the Division may provide a shorter time period in the case of an emergency.

4. The permittee shall furnish information upon request of the Cabinet to determine if cause exists for modifying, revoking and reissuing, or terminating the permit; or to determine compliance with the conditions of this permit [Section 1a, 7,8 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
5. The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such facts or corrected information to the permitting authority [401 KAR 52:020, Section 7(1)].

SECTION G - GENERAL PROVISIONS (CONTINUED)

6. Any condition or portion of this permit which becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this permit [Section 1a, 14 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
7. The permittee shall not use as a defense in an enforcement action the contention that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance [Section 1a, 4 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
8. Except for requirements identified in this permit as state-origin requirements, all terms and conditions shall be enforceable by the United States Environmental Protection Agency and citizens of the United States [Section 1a, 15 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
9. This permit shall be subject to suspension if the permittee fails to pay all emissions fees within 90 days after the date of notice as specified in 401 KAR 50:038, Section 3(6) [Section 1a, 10 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
10. Nothing in this permit shall alter or affect the liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance [401 KAR 52:020, Section 11(3)(b)].
11. This permit does not convey property rights or exclusive privileges [Section 1a, 9 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
12. Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Kentucky Cabinet for Environmental and Public Protection or any other federal, state, or local agency.
13. Nothing in this permit shall alter or affect the authority of U.S. EPA to obtain information pursuant to Federal Statute 42 USC 7414, Inspections, monitoring, and entry [401 KAR 52:020, Section 11(3)(d)].
14. Nothing in this permit shall alter or affect the authority of U.S. EPA to impose emergency orders pursuant to Federal Statute 42 USC 7603, Emergency orders [401 KAR 52:020, Section 11(3)(a)].
15. This permit consolidates the authority of any previously issued PSD, NSR, or Synthetic Minor source preconstruction permit terms and conditions for various emission units and incorporates all requirements of those existing permits into one single permit for this source.

SECTION G - GENERAL PROVISIONS (CONTINUED)

16. Pursuant to 401 KAR 52:020, Section 11, a permit shield shall not protect the owner or operator from enforcement actions for violating an applicable requirement prior to or at the time of issuance. Compliance with the conditions of a permit shall be considered compliance with:
 - a. Applicable requirements that are included and specifically identified in the permit and
 - b. Non-applicable requirements expressly identified in this permit.
17. Pursuant to 401 KAR 50:045, Section 2, a source required to conduct a performance test shall submit a completed Compliance Test Protocol form, DEP form 6028, or a test protocol a source has developed for submission to other regulatory agencies, in a format approved by the cabinet, to the Division's Frankfort Central Office a minimum of sixty (60) days prior to the scheduled test date. Pursuant to 401 KAR 50:045, Section 7, the Division shall be notified of the actual test date at least Thirty (30) days prior to the test.

(b) Permit Expiration and Reapplication Requirements

1. This permit shall remain in effect for a fixed term of five (5) years following the original date of issue. Permit expiration shall terminate the source's right to operate unless a timely and complete renewal application has been submitted to the Division at least six months prior to the expiration date of the permit. Upon a timely and complete submittal, the authorization to operate within the terms and conditions of this permit, including any permit shield, shall remain in effect beyond the expiration date, until the renewal permit is issued or denied by the Division [401 KAR 52:020, Section 12].
2. The authority to operate granted shall cease to apply if the source fails to submit additional information requested by the Division after the completeness determination has been made on any application, by whatever deadline the Division sets [401 KAR 52:020 Section 8(2)].

(c) Permit Revisions

1. A minor permit revision procedure may be used for permit revisions involving the use of economic incentive, marketable permit, emission trading, and other similar approaches, to the extent that these minor permit revision procedures are explicitly provided for in the SIP or in applicable requirements and meet the relevant requirements of 401 KAR 52:020, Section 14(2).
2. This permit is not transferable by the permittee. Future owners and operators shall obtain a new permit from the Division for Air Quality. The new permit may be processed as an administrative amendment if no other change in this permit is necessary, and provided that a written agreement containing a specific date for transfer of permit responsibility coverage and liability between the current and new permittee has been submitted to the permitting authority within ten (10) days following the transfer.

SECTION G - GENERAL PROVISIONS (CONTINUED)(d) Construction, Start-Up, and Initial Compliance Demonstration Requirements*None*

1. Construction of any process and/or air pollution control equipment authorized by this permit shall be conducted and completed only in compliance with the conditions of this permit.
2. Within thirty (30) days following commencement of construction and within fifteen (15) days following start-up and attainment of the maximum production rate specified in the permit application, or within fifteen (15) days following the issuance date of this permit, whichever is later, the permittee shall furnish to the Regional Office listed on the front of this permit in writing, with a copy to the Division's Frankfort Central Office, notification of the following:
 - a. The date when construction commenced.
 - b. The date of start-up of the affected facilities listed in this permit.
 - c. The date when the maximum production rate specified in the permit application was achieved.
3. Pursuant to 401 KAR 52:020, Section 3(2), unless construction is commenced within eighteen (18) months after the permit is issued, or begins but is discontinued for a period of eighteen (18) months or is not completed within a reasonable timeframe then the construction and operating authority granted by this permit for those affected facilities for which construction was not completed shall immediately become invalid. Upon written request, the Cabinet may extend these time periods if the source shows good cause.
4. For those affected facilities for which construction is authorized by this permit, a source shall be allowed to construct with the proposed permit. Operational or final permit approval is not granted by this permit until compliance with the applicable standards specified herein has been demonstrated pursuant to 401 KAR 50:055. If compliance is not demonstrated within the prescribed timeframe provided in 401 KAR 50:055, the source shall operate thereafter only for the purpose of demonstrating compliance, unless otherwise authorized by Section I of this permit or order of the Cabinet.
5. This permit shall allow time for the initial start-up, operation, and compliance demonstration of the affected facilities listed herein. However, within sixty (60) days after achieving the maximum production rate at which the affected facilities will be operated but not later than 180 days after initial start-up of such facilities, the permittee shall conduct a performance demonstration (*test*) on the affected facilities in accordance with 401 KAR 50:055, General compliance requirements. ***These performance tests must also be conducted in accordance with General Provisions G(d)7 of this permit and the permittee must furnish to the Division for Air Quality's Frankfort Central Office a written report of the results of such performance test***
6. Terms and conditions in this permit established pursuant to the construction authority of 401 KAR 51:017 or 401 KAR 51:052 shall not expire.

SECTION G - GENERAL PROVISIONS (CONTINUED)

7. Pursuant to 401 KAR 50:045 Section 5 in order to demonstrate that a source is capable of complying with a standard at all times, a performance test shall be conducted under normal conditions that are representative of the source's operations and create the highest rate of emissions. If [When] the maximum production rate represents a source's highest emissions rate and a performance test is conducted at less than the maximum production rate, a source shall be limited to a production rate of no greater than 110 percent of the average production rate during the performance tests. If and when the facility is capable of operation at the rate specified in the application, the source may retest to demonstrate compliance at the new production rate. The Division for Air Quality may waive these requirement on a case-by-case basis if the source demonstrates to the Division's satisfaction that the source is in compliance with all applicable requirements.

(e) Acid Rain Program Requirements

1. If an applicable requirement of Federal Statute 42 USC 7401 through 7671q (the Clean Air Act) is more stringent than an applicable requirement promulgated pursuant to Federal Statute 42 USC 7651 through 7651o (Title IV of the Act), both provisions shall apply, and both shall be state and federally enforceable.

(f) Emergency Provisions

1. Pursuant to 401 KAR 52:020 Section 24(1), an emergency shall constitute an affirmative defense to an action brought for the noncompliance with the technology-based emission limitations if the permittee demonstrates through properly signed contemporaneous operating logs or relevant evidence that:
 - a. An emergency occurred and the permittee can identify the cause of the emergency;
 - b. The permitted facility was at the time being properly operated;
 - c. During an emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements in the permit; and
 - d. Pursuant to 401 KAR 52:020, 401 KAR 50:055, and KRS 224.01-400, the permittee notified the Division as promptly as possible and submitted written notice of the emergency to the Division when emission limitations were exceeded due to an emergency. The notice shall include a description of the emergency, steps taken to mitigate emissions, and corrective actions taken.
 - e. This requirement does not relieve the source of other local, state or federal notification requirements.
2. Emergency conditions listed in General Condition (f)1 above are in addition to any emergency or upset provision(s) contained in an applicable requirement [401 KAR 52:020, Section 24(3)].
3. In an enforcement proceeding, the permittee seeking to establish the occurrence of an emergency shall have the burden of proof [401 KAR 52:020, Section 24(2)].

SECTION G - GENERAL PROVISIONS (CONTINUED)

(g) Risk Management Provisions

1. The permittee shall comply with all applicable requirements of 401 KAR Chapter 68, Chemical Accident Prevention, which incorporates by reference 40 CFR Part 68, Risk Management Plan provisions. If required, the permittee shall comply with the Risk Management Program and submit a Risk Management Plan to:

RMP Reporting Center
P.O. Box 1515
Lanham-Seabrook, MD 20703-1515.

2. If requested, submit additional relevant information to the Division or the U.S. EPA.

(h) Ozone depleting substances

1. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:
 - a. Persons opening appliances for maintenance, service, repair, or disposal shall comply with the required practices contained in 40 CFR 82.156.
 - b. Equipment used during the maintenance, service, repair, or disposal of appliances shall comply with the standards for recycling and recovery equipment contained in 40 CFR 82.158.
 - c. Persons performing maintenance, service, repair, or disposal of appliances shall be certified by an approved technician certification program pursuant to 40 CFR 82.161.
 - d. Persons disposing of small appliances, MVACs, and MVAC-like appliances (as defined at 40 CFR 82.152) shall comply with the recordkeeping requirements pursuant to 40 CFR 82.166
 - e. Persons owning commercial or industrial process refrigeration equipment shall comply with the leak repair requirements pursuant to 40 CFR 82.156.
 - f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant shall keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166.
2. If the permittee performs service on motor (fleet) vehicle air conditioners containing ozone-depleting substances, the source shall comply with all applicable requirements as specified in 40 CFR 82, Subpart B, *Servicing of Motor Vehicle Air Conditioners*.

SECTION H - ALTERNATE OPERATING SCENARIOS

None

SECTION I - COMPLIANCE SCHEDULE

None